

Air Quality Permit

Issued To: EnCana Gathering Services (USA), Inc.
Bowdoin Compressor Station
950 17th Street, Suite 2600
Denver, CO 80202

Permit #2922-05
Administrative Amendment (AA) Received:
10/14/03
Department Decision on AA: 10/29/03
Permit Final: 11/14/03
AFS#: 071-0003

An air quality permit, with conditions, is hereby granted to EnCana Gathering Services (USA), Inc. (EnCana), pursuant to Sections 75-2-204 and 75-2-211 of the Montana Code Annotated (MCA), as amended, and the Administrative Rules of Montana (ARM) 17.8.740, *et seq.*, as amended, for the following:

Section I: Permitted Facilities

A. Plant Location

EnCana owns and operates a natural gas compressor station, known as the Bowdoin Compressor Station, located in the SW¹/₄ of the SE¹/₄ of Section 35, Township 35 North, Range 31 East, in Phillips County, Montana. A complete list of the permitted equipment is contained in Section I.A. of the permit analysis.

B. Current Permit Action

On October 14, 2003, the Department of Environmental Quality (Department) received a letter from Aspen Consulting & Engineering, Inc. (Aspen), on behalf of EnCana requesting the Department change the engine unit number, C-112 for the 1085-horsepower (hp) Caterpillar G3516TA LE compressor engine and change the make listed for the 126-hp generator (Unit PK-70) because it was misidentified as a Caterpillar. The current permitting action changes engine number C-112 to C-679, identifies Unit PK-70 as a Ford not a Caterpillar, and updates the permit to reflect current permit language and rule references used by the Department.

Section II: Limitations and Conditions

A. Emission Limitations

1. EnCana shall not operate more than one natural gas compressor engine with a maximum rated design capacity equal to, or less than, 2,000-hp (as Unit C-113). The engine may be a rich burn engine fitted with a non-selective catalytic reduction (NSCR) unit and an air to fuel ratio (AFR) controller or a lean burn engine retrofitted with an Oxidation Catalyst (OC). The emission limits for the engine shall be determined as follows (ARM 17.8.749 and ARM 17.8.752):

Emission Limit (pound per hour (lb/hr)) = Emission Factor (gram per break horsepower-hour (g/bhp-hr)) * maximum rated capacity of engine (hp) *
0.002205 pound per gram (lb/g)

2. The maximum rated design capacity of the engine (Unit C-113) shall not exceed 2,000-hp and the emission limits for the engine shall be determined by using the equation in Section II.A.1 in conjunction with the appropriate emission factors, as follows (ARM 17.8.752):

Rich Burn Engine with NSCR Unit and AFR Controller

NO_x¹ 1.00 g/bhp-hr
CO 2.00 g/bhp-hr
VOC 1.00 g/bhp-hr

Lean Burn Engine with OC

NO_x¹ 1.00 g/bhp-hr
CO 0.50 g/bhp-hr
VOC 1.00 g/bhp-hr

3. The speed for each of the 1085-hp Caterpillar compressor engines (Units C-110, C-111, and C-679) shall not exceed 1200 revolutions per minute (rpm) of continuous duty operation. Each of the 1085-hp Caterpillar compressor engines shall have a minimum stack height of 24 feet above ground level and the emissions from each engine shall not exceed the following (ARM 17.8.752):

NO_x¹ 4.78 lb/hr
CO 3.56 lb/hr
VOC 0.50 lb/hr

4. EnCana shall direct all dehydrator still column vent emissions to an underground storage tank. The vent line exit from the tank shall be a minimum of 14 feet above ground level (ARM 17.8.752).
5. The 126-hp Ford engine driving an 85-kilowatt (kW) generator (Unit PK-70) shall be used only on an emergency basis when commercial, purchased power is unavailable. The operating hours for this unit shall not exceed 2,000 hours per year (hr/yr). The engine shall have a minimum stack height of 24 feet above ground level and emissions shall not exceed the following (ARM 17.8.752):

NO_x¹ 3.88 lb/hr
CO 0.21 lb/hr
VOC 0.04 lb/hr

6. EnCana shall not cause or authorize emissions to be discharged into the outdoor atmosphere from any sources installed after November 23, 1968, that exhibit an opacity of 20% or greater averaged over 6 consecutive minutes (ARM 17.8.304).
7. EnCana shall not cause or authorize the use of any street, road, or parking lot without taking reasonable precautions to control emissions of airborne particulate matter (ARM 17.8.308).
8. EnCana shall treat all unpaved portions of the access roads, parking lots, and the general plant area with water and/or chemical dust suppressant as necessary to maintain compliance with the reasonable precautions limitation in Section II.A.7. (ARM 17.8.749).
9. EnCana shall operate all equipment to provide the maximum air pollution control for which it was designed (ARM 17.8.752).

B. Testing Requirements

¹ NO_x reported as NO₂
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1. The compressor engine (Unit C-113) shall be initially tested for nitrogen oxides (NO_x) and carbon monoxide (CO), concurrently, to demonstrate compliance with the NO_x and CO emission limits as calculated in Section II.A.1 and Section II.A.2, within 180 days of the initial start up date of the compressor engine. Further testing shall continue on an every-4-year basis or according to another testing/monitoring schedule as may be approved by the Department (ARM 17.8.105 and ARM 17.8.749).
2. The 1085-hp Caterpillar compressor engine (Unit C-679) was initially tested for NO_x and CO, concurrently, in May 1999. The other two 1085-hp Caterpillar compressor engines (Units C-110 and C-111) were initially tested for NO_x and CO, concurrently, in November 1997. All three compressor engines demonstrated compliance with the NO_x and CO emission limits contained in Section II.A.3. Further testing for Units C-110, C-111, and C-679 shall occur on an every 4-year basis from when they were initially tested, or according to another testing/monitoring schedule as may be approved by the Department (ARM 17.8.105 and ARM 17.8.749).
3. During each test, EnCana shall monitor the intake manifold temperature and pressure, the exhaust temperature, manifold pressure, engine rpm, and all parameters necessary to calculate horsepower. This information shall be submitted to the Department along with the Source Test Report (ARM 17.8.105).
4. All compliance source tests shall be conducted in accordance with the Montana Source Test Protocol and Procedures Manual (ARM 17.8.106).
5. The Department may require further testing (ARM 17.8.105).

C. Operational Reporting Requirements

1. EnCana shall supply the Department with annual production information for all emission points, as required by the Department, in the annual emission inventory request. The request will include, but is not limited to, all sources of emissions identified in the most recent emission inventory report and sources identified in the permit analysis.

Production information shall be gathered on a calendar-year basis and submitted to the Department by the date required in the emission inventory request. Information shall be in units as required by the Department. This information may be used for calculating operating fees, based on actual emissions from the facility, and/or to verify compliance with permit limitations. In addition, EnCana shall submit the following information annually to the Department by March 1 of each year; the information may be submitted with the annual emission inventory (ARM 17.8.505).

- a. Hours of operation of Unit PK-70, and
- b. Summary report listing the reasons why Unit PK-70 was operating.

2. EnCana shall notify the Department of any construction or improvement project conducted pursuant to ARM 17.8.745, that would include a change in control equipment, stack height, stack diameter, stack flow, stack gas temperature, source location, or fuel specifications, or would result in an increase in source capacity above its permitted operation or the addition of a new emission unit. The notice must be submitted to the Department, in writing, 10 days prior to start-up or use of the proposed de minimis change, or as soon as reasonably practicable in the event of an unanticipated circumstance causing the de minimis change and must include the information requested in ARM 17.8.745(1)(d) (ARM 17.8.745).
3. All records compiled in accordance with this permit must be maintained by EnCana as a permanent business record for at least 5 years following the date of the measurement, must be available at the plant site for inspection by the Department, and must be submitted to the Department upon request (ARM 17.8.749).

D. Notification

EnCana shall provide the Department with written notification of the following information within the specified time periods (ARM 17.8.749):

1. EnCana shall provide the Department with written notification of commencement of construction of Unit C-113, within 30 days after commencement of construction.
2. EnCana shall provide the Department with the actual start-up date of Unit C-113, within 15 days after the actual start-up date of the engine.
3. Within 15 days after the actual startup date of Unit C-113, EnCana shall provide the Department with written notification of the specifications of the engine (maximum rated design capacity, rich burn or lean burn, and two stroke or four stroke) to be installed according to Section II.A.1.

Section III: General Conditions

- A. Inspection - EnCana shall allow the Department's representatives access to the source at all reasonable times for the purpose of making inspections or surveys, collecting samples, obtaining data, auditing any monitoring equipment (CEMS, CERMS) or observing any monitoring or testing, and otherwise conducting all necessary functions related to this permit.
- B. Waiver - The permit and all the terms, conditions, and matters stated herein shall be deemed accepted if EnCana fails to appeal as indicated below.
- C. Compliance with Statutes and Regulations - Nothing in this permit shall be construed as relieving EnCana of the responsibility for complying with any applicable federal or Montana statute, rule, or standard, except as specifically provided in ARM 17.8.740 *et seq.* (ARM 17.8.756).
- D. Enforcement - Violations of limitations, conditions and requirements contained herein may constitute grounds for permit revocation, penalties or other enforcement as specified in Section 75-2-401 *et seq.*, MCA.

- E. Appeals - Any person or persons jointly or severally adversely affected by the Department's decision may request, within 15 days after the Department renders its decision, upon affidavit setting forth the grounds therefore, a hearing before the Board of Environmental Review (Board). A hearing shall be held under the provisions of the Montana Administrative Procedures Act. The Department's decision on the application is not final unless 15 days have elapsed and there is no request for a hearing under this section. The filing of a request for a hearing postpones the effective date of the Department's decision until conclusion of the hearing and issuance of a final decision by the Board.
- F. Permit Inspection - As required by ARM 17.8.755, Inspection of Permit, a copy of the air quality permit shall be made available for inspection by the Department at the location of the source.
- G. Permit Fee - Pursuant to Section 75-2-220, MCA, as amended by the 1991 Legislature, failure to pay the annual operation fee by EnCana may be grounds for revocation of this permit, as required by that section and rules adopted thereunder by the Board.
- H. Construction Commencement – Construction must begin within 3 years of permit issuance and proceed with due diligence until the project is complete or the permit shall be revoked (ARM 17.8.762).

Permit Analysis
EnCana Gathering Services (USA), Inc.
Permit #2922-05

I. Introduction/Project Description

A. Permitted Equipment

EnCana Gathering Services (USA), Inc. (EnCana) owns and operates a natural gas compressor station known as the Bowdoin Compressor Station. The facility includes, but is not limited to, the following equipment:

<u>UNIT ID</u>	<u>UNIT DESCRIPTION</u>
C-110	1085-horsepower (hp) Caterpillar G3516TA LE compressor engine;
C-111	1085-hp Caterpillar G3516TA LE compressor engine;
C-679	1085-hp Caterpillar G3516TA LE compressor engine;
C-113	Up to a 2,000-hp compressor engine;
PK-100	12.5-million standard cubic feet per day (MMScfd) triethylene glycol (TEG) dehydration unit with a 350,000-British thermal units per hour (Btu/hr) glycol reboiler and a still vent;
PK-101	12.5-MMScfd TEG dehydration unit with a 350,000-Btu/hr glycol reboiler and a still vent;
PK-102	12.5-MMScfd TEG dehydration unit with a 350,000-Btu/hr glycol reboiler and a still vent;
PK-60	350,000-Btu/hr space heater boiler; and
PK-70	126-hp Ford engine driving an 85-kilowatt (kW) generator (to be used for emergency backup). Miscellaneous VOC emissions from the methanol injection system and storage tank, emergency vent stack/compressor blowdowns, and component leaks.

B. Source Description

EnCana compresses and dehydrates natural gas delivered to the station from gas wells in the area. Compressed and dehydrated gas is delivered to a pipeline for redelivery to Northern Border Pipeline at a point near Monchy, Saskatchewan, Canada.

EnCana's Bowdoin Compressor Station is located in the SW¹/₄ of the SE¹/₄ of Section 35, Township 35 North, Range 31 East, in Phillips County, Montana. The station site is located approximately 1¹/₄ miles south of the town of Whitewater, Montana. The total area is approximately 8 acres. The site is flat, and access to the site is from the north. The site is fenced on all sides with a 6-foot chain-link fence and three strands of barbed wire.

C. Permit History

On June 16, 1996, North American Resources Company (NARCO) was issued Permit #2922-00 for the construction and operation of a natural gas compressor station and associated equipment. The emitting units permitted were two 1085-hp Caterpillar G3516TA LE compressor engines (Unit C-110 and C-111), one 1665-hp Caterpillar G3606TA LE compressor engine (Unit C-679), two 12.5-MMScfd TEG dehydration units each with a 350,000-Btu/hr glycol reboiler and a still vent (Unit PK-100 and PK-101), one 350,000-Btu/hr space heater boiler (Unit PK-70), and one 126-hp Caterpillar

G3306 NA engine driving an 85-kW generator (Unit PK-60) (to be used for emergency backup). Miscellaneous volatile organic compound (VOC) emissions from the methanol storage tank, emergency vent stack/compressor blowdowns, and component leaks were also considered.

On July 9, 1998, NARCO requested an alteration to Permit #2922-00. This permit action consisted of removing the 1665-hp Caterpillar G3606TA LE compressor engine and replacing it with a third 1085-hp Caterpillar G3516TA LE compressor engine. Also, the rule references were updated. Permit **#2922-01** replaced Permit #2922-00 on September 13, 1998.

In 1999, the U.S. Environmental Protection Agency (EPA) informed the Department of Environmental Quality (Department) that any condition in a Montana Air Quality Permit would be considered a federally enforceable condition. However, there are certain state rules that were never intended to be federally enforceable. The Department notified all facilities holding Montana Air Quality Permits that they could request deletion of those conditions based on the Administrative Rules of Montana (ARM) 17.8.717 and 17.8.315. Removing either of these conditions did not relieve the facility from complying with the rule upon which the permit condition was based; removal only ensures that enforcement of the condition remains solely with the Department. This permit action removed the condition, based on ARM 17.8.717, from the permit. Furthermore, the rule references and permit format were updated and the testing requirements contained in Sections II.B.3. and II.B.4. in Permit #2922-01 were removed because NARCO had demonstrated compliance with the natural gas sample analysis requirement. Permit **#2922-02** replaced Permit #2922-01 on December 7, 2000.

On January 22, 2002, the Department received a notice of corporate merger and name change from PanCanadian Energy Resources, Inc. (PanCanadian). The letter notified the Department that Montana Power Gas Company, Xeno, Inc., and Entech Gas Ventures, Inc. merged into NARCO as of January 1, 2002. The letter also stated that at the same time, NARCO changed its corporate name to PanCanadian. In addition, on April 18, 2002, the Department received a letter from PanCanadian that requested a name change from PanCanadian to EnCana. This permit action transferred the permit from NARCO to EnCana. Permit **#2922-03** replaced Permit #2922-02 on August 7, 2002.

On July 7, 2003, the Department received a Montana Air Quality Permit Application for a modification to Permit #2922-03. EnCana requested in the application that the Department modify Permit #2922-03 to include up to a 2,000-hp natural gas compressor engine and a 350,000-Btu/hr TEG dehydration unit. The current permit action modified the permit to include the new equipment and updated the mailing address to reflect the current mailing address, as stated in the permit application. In addition, the name on the permit was changed to incorporate a name change from EnCana Energy Resources, Inc. (EERI) to EnCana, as requested by EERI on June 5, 2003. Also, the permit was updated to reflect current permit language and rule references used by the Department. Permit **#2922-04** replaced Permit #2922-03.

D. Current Permit Action

On October 14, 2003, the Department received a letter from Aspen Consulting & Engineering, Inc. (Aspen), on behalf of EnCana requesting the Department change the engine unit number, C-112 for the 1085-horsepower (hp) Caterpillar G3516TA LE compressor engine and change the make listed for the 126-hp generator (Unit PK-70) because it was misidentified as a Caterpillar. The current permitting action changes

engine number C-112 to C-679, identifies Unit PK-70 as a Ford not a Caterpillar, and updates the permit to reflect current permit language and rule references used by the Department. Permit #2922-05 replaces Permit #2922-04.

E. Additional Information

Additional information, such as applicable rules and regulations, Best Available Control Technology (BACT)/Reasonably Available Control Technology (RACT) determinations, air quality impacts, and environmental assessments, is included in the analysis associated with each change to the permit.

II. Applicable Rules and Regulations

The following are partial explanations of some applicable rules and regulations that apply to the facility. The complete rules are stated in the ARM and are available, upon request, from the Department. Upon request, the Department will provide references for locations of complete copies of all applicable rules and regulations or copies where appropriate.

A. ARM 17.8, Subchapter 1 - General Provisions, including, but not limited to:

1. ARM 17.8.101 Definitions. This rule includes a list of applicable definitions used in this chapter, unless indicated otherwise in a specific subchapter.
2. ARM 17.8.105 Testing Requirements. Any person or persons responsible for the emission of any air contaminant into the outdoor atmosphere shall, upon written request of the Department, provide the facilities and necessary equipment, including instruments and sensing devices, and shall conduct tests, emission or ambient, for such periods of time as may be necessary using methods approved by the Department.
3. ARM 17.8.106 Source Testing Protocol. The requirements of this rule apply to any emission source testing conducted by the Department, any source, or other entity as required by any rule in this chapter, or any permit or order issued pursuant to this chapter, or the provisions of the Clean Air Act of Montana, 75-2-101, *et seq.*, Montana Code Annotated (MCA).

EnCana shall comply with all requirements contained in the Montana Source Test Protocol and Procedures Manual, including, but not limited to, using the proper test methods and supplying the required reports. A copy of the Montana Source Test Protocol and Procedures Manual is available from the Department upon request.

4. ARM 17.8.110 Malfunctions. (2) The Department must be notified promptly by telephone whenever a malfunction occurs that can be expected to create emissions in excess of any applicable emission limitation, or to continue for a period greater than 4 hours.
5. ARM 17.8.111 Circumvention. (1) No person shall cause or permit the installation or use of any device or any means that, without resulting in reduction in the total amount of air contaminant emitted, conceals or dilutes an emission of air contaminant that would otherwise violate an air pollution control regulation. (2) No equipment that may produce emissions shall be operated or maintained in such a manner as to create a public nuisance.

B. ARM 17.8, Subchapter 2 - Ambient Air Quality, including, but not limited to the following:

1. ARM 17.8.204 Ambient Air Monitoring
2. ARM 17.8.210 Ambient Air Quality Standards for Sulfur Dioxide
3. ARM 17.8.211 Ambient Air Quality Standards for Nitrogen Dioxide
4. ARM 17.8.212 Ambient Air Quality Standards for Carbon Monoxide
5. ARM 17.8.213 Ambient Air Quality Standard for Ozone
6. ARM 17.8.214 Ambient Air Quality Standard for Hydrogen Sulfide
7. ARM 17.8.220 Ambient Air Quality Standard for Settled Particulate Matter
8. ARM 17.8.221 Ambient Air Quality Standard for Visibility
9. ARM 17.8.222 Ambient Air Quality Standard for Lead
10. ARM 17.8.223 Ambient Air Quality Standard for PM₁₀

EnCana must maintain compliance with the applicable ambient air quality standards.

C. ARM 17.8, Subchapter 3 - Emission Standards, including, but not limited to:

1. ARM 17.8.304 Visible Air Contaminants. This rule requires that no person may cause or authorize emissions to be discharged to an outdoor atmosphere from any source installed after November 23, 1968, that exhibit an opacity of 20% or greater averaged over 6 consecutive minutes.
2. ARM 17.8.308 Particulate Matter, Airborne. (1) This rule requires an opacity limitation of less than 20% for all fugitive emission sources and that reasonable precautions be taken to control emissions of airborne particulate. (2) Under this rule, EnCana shall not cause or authorize the use of any street, road, or parking lot without taking reasonable precautions to control emissions of airborne particulate matter.
3. ARM 17.8.309 Particulate Matter, Fuel Burning Equipment. This rule requires that no person shall cause, allow, or permit to be discharged into the atmosphere particulate matter caused by the combustion of fuel in excess of the amount determined by this rule.
4. ARM 17.8.310 Particulate Matter, Industrial Process. This rule requires that no person shall cause, allow, or permit to be discharged into the atmosphere particulate matter in excess of the amount set forth in this rule.
5. ARM 17.8.322 Sulfur Oxide Emissions--Sulfur in Fuel. Commencing July 1, 1971, no person shall burn any gaseous fuel containing sulfur compounds in excess of 50 grains per 100 cubic feet of gaseous fuel, calculated as hydrogen sulfide at standard conditions. EnCana will consume pipeline-quality natural gas in its fuel burning equipment, which will comply with this limitation.
6. ARM 17.8.340 Standard of Performance for New Stationary Sources and Emission Guidelines for Existing Sources. The owner or operator of any stationary source or modification, as defined and applied in 40 CFR Part 60, shall comply with the standards and provisions of 40 CFR Part 60.

40 CFR 60, Subpart KKK Standards of Performance for Equipment Leaks of VOC From Onshore Natural Gas Processing Plants. Owners or operators of onshore natural gas processing plants, as defined and applied in 40 CFR Part 60,

shall comply with standards and provisions of 40 CFR Part 60, Subpart KKK. This subpart does not apply to the EnCana facility because the facility does not meet the definition of a natural gas processing plant as defined in 40 CFR Part 60, Subpart KKK.

7. ARM 17.8.342 Emission Standards for Hazardous Air Pollutants for Source Categories. The owner or operator of any affected source, as defined and applied in 40 CFR Part 63, shall comply with the applicable subparts of 40 CFR Part 63.

40 CFR 63, Subpart HH - National Emission Standards for Hazardous Air Pollutants From Oil and Natural Gas Production Facilities. Owners or operators of oil and natural gas production facilities, as defined and applied in 40 CFR Part 63, shall comply with the applicable provisions of 40 CFR Part 63, Subpart HH. In order for a natural gas production facility to be subject to 40 CFR Part 63, Subpart HH requirements, certain criteria must be met. First, the facility must be a major source of Hazardous Air Pollutants (HAP) as determined according to paragraphs (a)(1)(i) through (a)(1)(iii) of 40 CFR 63, Subpart HH. Second, a facility that is determined to be major for HAPs must also either process, upgrade, or store hydrocarbon liquids prior to the point of custody transfer, or process, upgrade, or store natural gas prior to the point at which natural gas enters the natural gas transmission and storage source category or is delivered to a final end user. Third, the facility must also contain an affected source as specified in paragraphs (b)(1) through (b)(4) of 40 CFR Part 63, Subpart HH. Finally, if the first three criteria are met, and the exemptions contained in paragraphs (e)(1) and (e)(2) of 40 CFR Part 63, Subpart HH do not apply, the facility is subject to the applicable provisions of 40 CFR Part 63, Subpart HH. Because the facility is not a major source of HAPs, EnCana is not subject to the provisions of 40 CFR Part 63, Subpart HH.

40 CFR 63, Subpart HHH National Emission Standards for Hazardous Air Pollutants From Natural Gas Transmission and Storage Facilities. Owners or operators of natural gas transmission or storage facilities, as defined and applied in 40 CFR Part 63, shall comply with the standards and provisions of 40 CFR Part 63, Subpart HHH. In order for a natural gas transmission and storage facility to be subject to 40 CFR Part 63, Subpart HHH requirements, certain criteria must be met. First, the facility must transport or store natural gas prior to the gas entering the pipeline to a local distribution company or to a final end user if there is no local distribution company. In addition, the facility must be a major source of HAPs as determined using the maximum natural gas throughput as calculated in either paragraphs (a)(1) and (a)(2) or paragraphs (a)(2) and (a)(3) of 40 CFR Part 63, Subpart HHH. Second, a facility must contain an affected source (glycol dehydration unit) as defined in paragraph (b) of 40 CFR Part 63, Subpart HHH. Finally, if the first two criteria are met, and the exemptions contained in paragraph (f) of 40 CFR Part 63, Subpart HHH, do not apply, the facility is subject to the applicable provisions of 40 CFR Part 63, Subpart HHH. Because the facility is not a major source of HAPs, EnCana is not subject to the provisions of 40 CFR 63, Subpart HHH.

- D. ARM 17.8, Subchapter 5 - Air Quality Permit Application, Operation, and Open Burning Fees, including, but not limited to:

1. ARM 17.8.504 Air Quality Permit Application Fees. EnCana shall submit an air quality permit application fee concurrent with the submittal of an air quality permit application. A permit application is incomplete until the proper application fee is paid to the Department. EnCana was not required to submit a permit application fee for the current permit action because it is administrative.
2. ARM 17.8.505 Air Quality Operation Fees. An annual air quality operation fee must, as a condition of continued operation, be submitted to the Department by each source of air contaminants holding an air quality permit, excluding an open burning permit, issued by the Department. This operation fee is based on the actual or estimated actual amount of air pollutants emitted during the previous calendar year.

An air quality operation fee is separate and distinct from an air quality permit application fee. The annual assessment and collection of the air quality operation fee, described above, shall take place on a calendar-year basis. The Department may insert into any final permit issued after the effective date of these rules, such conditions as may be necessary to require the payment of an air quality operation fee on a calendar-year basis, including provisions which pro-rate the required fee amount.

E. ARM 17.8, Subchapter 7 - Permit, Construction, and Operation of Air Contaminant Sources, including, but not limited to:

1. ARM 17.8.740 Definitions. This rule is a list of applicable definitions used in this subchapter, unless indicated otherwise in a specific subchapter.
2. ARM 17.8.743 Montana Air Quality Permits--When Required. This rule requires a person to obtain an air quality permit or permit modification to construct, alter or use any air contaminant sources that have the Potential to Emit (PTE) greater than 25 tons per year of any pollutant. EnCana has the potential to emit more than 25 tons per year of nitrogen oxides (NO_x), carbon monoxide (CO), and VOC; therefore, an air quality permit is required.
3. ARM 17.8.744 Montana Air Quality Permits--General Exclusions. This rule identifies the activities that are not subject to the Montana Air Quality Permit program.
4. ARM 17.8.745 Montana Air Quality Permits—Exclusion for De Minimis Changes. This rule identifies the de minimis changes at permitted facilities that do not require a permit under the Montana Air Quality Permit Program.
5. ARM 17.8.748 New or Modified Emitting Units--Permit Application Requirements. (1) This rule requires that a permit application be submitted prior to installation, alteration, or use of a source. EnCana was not required to submit an application for the current permit action because the change is considered administrative.
6. ARM 17.8.749 Conditions for Issuance or Denial of Permit. This rule requires that the permits issued by the Department must authorize the construction and operation of the facility or emitting unit subject to the conditions in the permit and the requirements of this subchapter. This rule also requires that the permit must contain any conditions necessary to assure compliance with the Federal Clean Air Act (FCAA), the Clean Air Act of Montana, and rules adopted under those acts.

7. ARM 17.8.752 Emission Control Requirements. This rule requires a source to install the maximum air pollution control capability that is technically practicable and economically feasible, except that BACT shall be utilized. A BACT analysis was not required for the current permit action because there are no new or altered sources permitted as a part of this action.
8. ARM 17.8.755 Inspection of Permit. This rule requires that air quality permits shall be made available for inspection by the Department at the location of the source.
9. ARM 17.8.756 Compliance with Other Statutes and Rules. This rule states that nothing in the permit shall be construed as relieving EnCana of the responsibility for complying with any applicable federal or Montana statute, rule, or standard, except as specifically provided in ARM 17.8.740, *et seq.*
10. ARM 17.8.759 Review of Permit Applications. This rule describes the Department's responsibilities for processing permit applications and making permit decisions on those permit applications that do not require the preparation of an environmental impact statement.
11. ARM 17.8.762 Duration of Permit. An air quality permit shall be valid until revoked or modified as provided in this subchapter, except that a permit issued prior to construction of a new or altered source may contain a condition providing that the permit will expire unless construction is commenced within the time specified in the permit, which in no event may be less than 1 year after the permit is issued.
12. ARM 17.8.763 Revocation of Permit. An air quality permit may be revoked upon written request of the permittee, or for violations of any requirement of the Clean Air Act of Montana, rules adopted under the Clean Air Act of Montana, the FCAA, rules adopted under the FCAA, or any applicable requirement contained in the Montana State Implementation Plan (SIP).
13. ARM 17.8.764 Administrative Amendment to Permit. An air quality permit may be amended for changes in any applicable rules and standards adopted by the Board of Environmental Review (Board) or changed conditions of operation at a source or stack that do not result in an increase of emissions as a result of those changed conditions. The owner or operator of a facility may not increase the facility's emissions beyond permit limits unless the increase meets the criteria in ARM 17.8.745 for a de minimis change not requiring a permit, or unless the owner or operator applies for and receives another permit in accordance with ARM 17.8.748, ARM 17.8.749, ARM 17.8.752, ARM 17.8.755, and ARM 17.8.756, and with all applicable requirements in ARM Title 17, Chapter 8, Subchapters 8, 9, and 10.
14. ARM 17.8.765 Transfer of Permit. This rule states that an air quality permit may be transferred from one person to another if written notice of Intent to Transfer, including the names of the transferor and the transferee, is sent to the Department.

F. ARM 17.8, Subchapter 8 - Prevention of Significant Deterioration of Air Quality, including, but not limited to:

1. ARM 17.8.801 Definitions. This rule is a list of applicable definitions used in this subchapter.
2. ARM 17.8.818 Review of Major Stationary Sources and Major Modifications-- Source Applicability and Exemptions. The requirements contained in ARM 17.8.819 through ARM 17.8.827 shall apply to any major stationary source and any major modification with respect to each pollutant subject to regulation under the FCAA that it would emit, except as this subchapter would otherwise allow.

This facility is not a major stationary source since the facility is not a listed source and the facility's PTE is less than 250 tons per year of any air pollutant.

G. ARM 17.8, Subchapter 12 - Operating Permit Program Applicability, including, but not limited to:

1. ARM 17.8.1201 Definitions. (23) A Major Source under Section 7412 of the FCAA is defined as any stationary source having:
 - a. PTE > 100 tons/year of any pollutant;
 - b. PTE > 10 tons/year of any one HAP, PTE > 25 tons/year of a combination of all HAPs, or lesser quantity as the Department may establish by rule; or
 - c. PTE > 70 tons/year of PM₁₀ in a serious PM₁₀ nonattainment area.
2. ARM 17.8.1204 Air Quality Operating Permit Program Applicability. (1) Title V of the FCAA Amendments of 1990 requires that all sources, as defined in ARM 17.8.1204 (1), obtain a Title V operating permit. In reviewing and issuing Air Quality Permit #2922-05 for EnCana, the following conclusions were made:
 - a. The facility's PTE is less than 100 tons/year for any pollutant.
 - b. The facility's PTE is less than 10 tons/year for any one HAP and less than 25 tons/year of all HAPs.
 - c. This source is not located in a serious PM₁₀ nonattainment area.
 - d. The facility is not subject to any current NSPS.
 - e. This facility is not subject to any current NESHAP standards.
 - f. The source is not a Title IV affected source, nor a solid waste combustion unit.
 - g. The source is not an EPA designated Title V source.

Based on these facts, the Department determined that EnCana is a minor source of emissions as defined under Title V.

III. BACT Determination

A BACT determination is required for each new or altered source. EnCana shall install on the new or altered source the maximum air pollution control capability that is technically practicable and economically feasible, except that BACT shall be utilized. However, the current permit action is an administrative action that will not increase emissions or add or alter any emitting

units; therefore, a BACT analysis is not required.

IV. Emission Inventory

Source	PM ₁₀	Tons/Year		CO	SO _x
		NO _x	VOC		
1085-hp Caterpillar G3516TA LE (C-110)	0.36	20.96	2.20	15.61	0.02
1085-hp Caterpillar G3516TA LE (C-111)	0.36	20.96	2.20	15.61	0.02
1085-hp Caterpillar G3516TA LE (C-679)	0.36	20.96	2.20	15.61	0.02
Compressor Engine ≤ 2,000-hp (C-113)	0.30	19.32	19.32	38.63	0.02
TEG Regenerator Vent (PK-100)	0.00	0.00	0.74	0.00	0.00
TEG Regenerator Vent (PK-101)	0.00	0.00	0.74	0.00	0.00
TEG Regenerator Vent (PK-102)	0.00	0.00	0.74	0.00	0.00
Dehydrator Reboiler (PK-100)	0.01	0.17	0.01	0.07	0.00
Dehydrator Reboiler (PK-101)	0.01	0.17	0.01	0.07	0.00
Dehydrator Reboiler (PK-102)	0.01	0.17	0.01	0.07	0.00
Space Heating Boiler (PK-60)	0.01	0.17	0.01	0.07	0.00
Emergency Electrical Generator (PK-70)	0.28	3.88	0.04	0.21	0.26
Fugitive VOC Sources			negl.		
Total	1.70	86.76	28.22	85.95	0.34

1085-hp Caterpillar G3516TA LE (C-110)

Brake Horsepower: 1085 hp @ 1200 rpm
Hours of operation: 8760 hr/yr
Fuel Input = 7700 BTU/bhp-hr * 1085 hp / 1E06 = 8.35 MMBtu/hr

PM₁₀ Emissions

Emission Factor: 0.00991 lb/MMBtu (AP-42, Table 3.2-1, 7/00)
Fuel Consumption: 8.35 MMBtu/hr (Maximum Design)
Calculations: 0.00991 lb/MMBtu * 8.35 MMBtu/hr = 0.083 lb/hr
0.083 lb/hr * 8760 hr/yr * 0.0005 ton/lb = 0.36 ton/yr

NO_x Emissions

Emission factor: 2.00 gram/bhp-hr (BACT Determination)
Calculations: 2.00 gram/bhp-hr * 1085 hp * 0.002205 lb/gram = 4.78 lb/hr
4.78 lb/hr * 8760 hr/yr * 0.0005 ton/lb = 20.96 ton/yr

VOC Emissions

Emission factor: 0.21 gram/bhp-hr (BACT Determination)
Calculations: 0.21 gram/bhp-hr * 1085 hp * 0.002205 lb/gram = 0.50 lb/hr
0.50 lb/hr * 8760 hr/yr * 0.0005 ton/lb = 2.20 ton/yr

CO Emissions

Emission factor: 1.49 gram/bhp-hr (BACT Determination)
Calculations: 1.49 gram/bhp-hr * 1085 hp * 0.002205 lb/gram = 3.56 lb/hr
2.56 lb/hr * 8760 hr/yr * 0.0005 ton/lb = 15.61 ton/yr

SO_x Emissions

Emission Factor: 0.000588 lb/MMBtu (AP-42, Table 3.2-1, 7/00)
Fuel Consumption: 8.35 MMBtu/hr (Maximum Design)
Calculations: 0.000588 lb/MMBtu * 8.35 MMBtu/hr = 0.005 lb/hr
0.005 lb/hr * 8760 hr/yr * 0.0005 ton/lb = 0.02 ton/yr

1085-hp Caterpillar G3516TA LE (C-111)

Brake Horsepower: 1085 hp @ 1200 rpm
Hours of operation: 8760 hr/yr
Fuel Input = 7700 BTU/bhp-hr * 1085 hp / 1E06 = 8.35 MMBtu/hr

PM₁₀ Emissions

Emission Factor: 0.00991 lb/MMBtu (AP-42, Table 3.2-1, 7/00)
Fuel Consumption: 8.35 MMBtu/hr (Maximum Design)
Calculations: $0.00991 \text{ lb/MMBtu} * 8.35 \text{ MMBtu/hr} = 0.083 \text{ lb/hr}$
 $0.083 \text{ lb/hr} * 8760 \text{ hr/yr} * 0.0005 \text{ ton/lb} = 0.36 \text{ ton/yr}$

NO_x Emissions

Emission factor: 2.00 gram/bhp-hr (BACT Determination)
Calculations: $2.00 \text{ gram/bhp-hr} * 1085 \text{ hp} * 0.002205 \text{ lb/gram} = 4.78 \text{ lb/hr}$
 $4.78 \text{ lb/hr} * 8760 \text{ hr/yr} * 0.0005 \text{ ton/lb} = 20.96 \text{ ton/yr}$

VOC Emissions

Emission factor: 0.21 gram/bhp-hr (BACT Determination)
Calculations: $0.21 \text{ gram/bhp-hr} * 1085 \text{ hp} * 0.002205 \text{ lb/gram} = 0.50 \text{ lb/hr}$
 $0.50 \text{ lb/hr} * 8760 \text{ hr/yr} * 0.0005 \text{ ton/lb} = 2.20 \text{ ton/yr}$

CO Emissions

Emission factor: 1.49 gram/bhp-hr (BACT Determination)
Calculations: $1.49 \text{ gram/bhp-hr} * 1085 \text{ hp} * 0.002205 \text{ lb/gram} = 3.56 \text{ lb/hr}$
 $3.57 \text{ lb/hr} * 8760 \text{ hr/yr} * 0.0005 \text{ ton/lb} = 15.61 \text{ ton/yr}$

SO_x Emissions

Emission Factor: 0.000588 lb/MMBtu (AP-42, Table 3.2-1, 7/00)
Fuel Consumption: 8.35 MMBtu/hr (Maximum Design)
Calculations: $0.000588 \text{ lb/MMBtu} * 8.35 \text{ MMBtu/hr} = 0.005 \text{ lb/hr}$
 $0.005 \text{ lb/hr} * 8760 \text{ hr/yr} * 0.0005 \text{ ton/lb} = 0.02 \text{ ton/yr}$

1085-hp Caterpillar G3516TA LE (C-679)

Brake Horsepower: 1085 hp @ 1200 rpm
Hours of operation: 8760 hr/yr
Fuel Input = $7700 \text{ BTU/bhp-hr} * 1085 \text{ hp} / 1\text{E}06 = 8.35 \text{ MMBtu/hr}$

PM₁₀ Emissions

Emission Factor: 0.00991 lb/MMBtu (AP-42, Table 3.2-1, 7/00)
Fuel Consumption: 8.35 MMBtu/hr (Maximum Design)
Calculations: $0.00991 \text{ lb/MMBtu} * 8.35 \text{ MMBtu/hr} = 0.083 \text{ lb/hr}$
 $0.083 \text{ lb/hr} * 8760 \text{ hr/yr} * 0.0005 \text{ ton/lb} = 0.36 \text{ ton/yr}$

NO_x Emissions

Emission factor: 2.00 gram/bhp-hr (BACT Determination)
Calculations: $2.00 \text{ gram/bhp-hr} * 1085 \text{ hp} * 0.002205 \text{ lb/gram} = 4.78 \text{ lb/hr}$
 $4.78 \text{ lb/hr} * 8760 \text{ hr/yr} * 0.0005 \text{ ton/lb} = 20.96 \text{ ton/yr}$

VOC Emissions

Emission factor: 0.21 gram/bhp-hr (BACT Determination)
Calculations: $0.21 \text{ gram/bhp-hr} * 1085 \text{ hp} * 0.002205 \text{ lb/gram} = 0.50 \text{ lb/hr}$
 $0.50 \text{ lb/hr} * 8760 \text{ hr/yr} * 0.0005 \text{ ton/lb} = 2.20 \text{ ton/yr}$

CO Emissions

Emission factor: 1.49 gram/bhp-hr (BACT Determination)
Calculations: $1.49 \text{ gram/bhp-hr} * 1085 \text{ hp} * 0.002205 \text{ lb/gram} = 3.56 \text{ lb/hr}$
 $2.58 \text{ lb/hr} * 8760 \text{ hr/yr} * 0.0005 \text{ ton/lb} = 15.61 \text{ ton/yr}$

SO_x Emissions

Emission Factor: 0.000588 lb/MMBtu (AP-42, Table 3.2-1, 7/00)
Fuel Consumption: 8.35 MMBtu/hr (Maximum Design)
Calculations: $0.000588 \text{ lb/MMBtu} * 8.35 \text{ MMBtu/hr} = 0.005 \text{ lb/hr}$
 $0.005 \text{ lb/hr} * 8760 \text{ hr/yr} * 0.0005 \text{ ton/lb} = 0.02 \text{ ton/yr}$

Compressor Engine ≤ 2,000-hp (C-113)

Brake Horsepower: 2,000 bhp
Hours of operation: 8760 hr/yr

PM₁₀ Emissions

Emission Factor: 0.00095 lb/MMBtu (AP-42, Table 3.2-3, 7/00)
Fuel Consumption: 7.28 MMBtu/hr (Permit Application #2922-04)
Calculations: 7.28 MMBtu/hr * 0.00095 lb/MMBtu = 0.069 lb/hr
0.069 lb/hr * 8760 hr/yr * 0.0005 ton/lb = 0.30 ton/yr

NO_x Emissions

Emission factor: 1.00 gram/bhp-hr (BACT Determination)
Calculations: 1.00 gram/bhp-hr * 2,000 hp * 0.002205 lb/gram = 4.410 lb/hr
4.410 lb/hr * 8760 hr/yr * 0.0005 ton/lb = 19.32 ton/yr

VOC Emissions

Emission factor: 1.00 gram/bhp-hr (BACT Determination)
Calculations: 1.00 gram/bhp-hr * 2,000 hp * 0.002205 lb/gram = 4.410 lb/hr
4.410 lb/hr * 8760 hr/yr * 0.0005 ton/lb = 19.32 ton/yr

CO Emissions

Emission factor: 2.0 gram/bhp-hr (BACT Determination)
Calculations: 2.00 gram/bhp-hr * 2,000 hp * 0.002205 lb/gram = 8.820 lb/hr
8.820 lb/hr * 8760 hr/yr * 0.0005 ton/lb = 38.63 ton/yr

SO_x Emissions

Emission Factor: 0.000588 lb/MMBtu (AP-42, Table 3.2-3, 7/00)
Fuel Consumption: 7.28 MMBtu/hr
Calculations: 7.28 MMBtu/hr * 0.000588 lb/MMBtu = 0.004 lb/hr
0.004 lb/hr * 8760 hr/yr * 0.0005 ton/lb = 0.02 ton/yr

TEG Regenerator Vent (PK-100)

The following emission summary has been estimated using the GRI-GLYCalc program.
For the detailed input parameters refer to the permit application.

Regenerator Vent

Glycol Type: TEG
Annual Hours of Operation: 8760
Dry Gas Flow Rate: 12.00 MMScf/day (maximum)
Control Device: Underground storage tank
Control Efficiency: 30%
Flash Separator: N/A
Stripping Gas: 42,000 Scf/day Dry Product Gas

Uncontrolled Regenerator Emissions lb/hr ton/yr

Total VOC Emissions	0.31	1.35
Total HAP Emissions	0.24	1.05

Controlled Regenerator Emissions lb/hr ton/yr

Total VOC Emissions	0.22	0.95
Total HAP Emissions	0.17	0.74

TEG Regenerator Vent (PK-101)

The following emission summary has been estimated using the GRI-GLYCalc program.
For the detailed input parameters refer to the permit application.

Regenerator Vent

Glycol Type: TEG
Annual Hours of Operation: 8760

Dry Gas Flow Rate:	12.00 MMScf/day (maximum)
Control Device:	Underground storage tank
Control Efficiency:	30%
Flash Separator:	N/A
Stripping Gas:	42,000 Scf/day Dry Product Gas

Uncontrolled Regenerator Emissions	lb/hr	ton/yr
Total VOC Emissions	0.31	1.35
Total HAP Emissions	0.24	1.05
Controlled Regenerator Emissions	lb/hr	ton/yr
Total VOC Emissions	0.22	0.95
Total HAP Emissions	0.17	0.74

TEG Regenerator Vent (PK-102)

The following emission summary has been estimated using the GRI-GLYCalc program.
For the detailed input parameters refer to the permit application.

Regenerator Vent	
Glycol Type:	TEG
Annual Hours of Operation:	8760
Dry Gas Flow Rate:	12.00 MMScf/day (maximum)
Control Device:	Underground storage tank
Control Efficiency:	30%
Flash Separator:	N/A
Stripping Gas:	42,000 Scf/day Dry Product Gas

Uncontrolled Regenerator Emissions	lb/hr	ton/yr
Total VOC Emissions	0.31	1.35
Total HAP Emissions	0.24	1.05
Controlled Regenerator Emissions	lb/hr	ton/yr
Total VOC Emissions	0.22	0.95
Total HAP Emissions	0.17	0.74

Dehydrator Reboiler (PK-100) 350,000 Btu/hr (Information from company)

Fuel Consumption: $350,000 \text{ Btu/hr} * 0.0012 \text{ Scf/Btu} * 8760 \text{ hr/yr} = 3.5872 \text{ MMScf/yr}$

PM₁₀ Emissions

Emission Factor:	7.60 lb/MMScf	(AP-42, 1.4-2, 7/98)
Fuel Consumption:	3.587 MMScf/yr	
Calculations:	$7.60 \text{ lb/MMScf} * 3.587 \text{ MMScf/yr} * 0.0005 \text{ ton/lb} = 0.01 \text{ ton/yr}$	

NO_x Emissions

Emission Factor:	94.00 lb/MMScf	(AP-42, 1.4-1, 7/98)
Fuel Consumption:	3.587 MMScf/yr	
Calculations:	$94.00 \text{ lb/MMScf} * 3.587 \text{ MMScf/yr} * 0.0005 \text{ ton/lb} = 0.17 \text{ ton/yr}$	

VOC Emissions

Emission Factor:	5.50 lb/MMScf	(AP-42, 1.4-2, 7/98)
Fuel Consumption:	3.587 MMScf/yr	
Calculations:	$5.50 \text{ lb/MMScf} * 3.587 \text{ MMScf/yr} * 0.0005 \text{ ton/lb} = 0.01 \text{ ton/yr}$	

CO Emissions

Emission Factor:	40.00 lb/MMScf	(AP-42, 1.4-1, 7/98)
Fuel Consumption:	3.587 MMscf/yr	
Calculations:	$40.00 \text{ lb/MMScf} * 3.587 \text{ MMscf/yr} * 0.0005 \text{ ton/lb} = 0.07 \text{ ton/yr}$	

SO_x Emissions

Emission Factor: 0.60 lb/MMScf (AP-42, 1.4-2, 7/98)
Fuel Consumption: 3.587 MMScf/yr
Calculations: $0.60 \text{ lb/MMScf} * 3.587 \text{ MMScf/yr} * 0.0005 \text{ ton/lb} = 0.00 \text{ ton/yr}$

Dehydrator Reboiler (PK-101) 350000 Btu/hr (Information from company)

Fuel Consumption: $350,000 \text{ Btu/hr} * 0.0012 \text{ Scf/Btu} * 8760 \text{ hr/yr} = 3.5872 \text{ MMScf/yr}$

PM₁₀ Emissions

Emission Factor: 7.60 lb/MMScf (AP-42, 1.4-2, 7/98)
Fuel Consumption: 3.587 MMScf/yr
Calculations: $7.60 \text{ lb/MMScf} * 3.587 \text{ MMScf/yr} * 0.0005 \text{ ton/lb} = 0.01 \text{ ton/yr}$

NO_x Emissions

Emission Factor: 94.00 lb/MMScf (AP-42, 1.4-1, 7/98)
Fuel Consumption: 3.587 MMScf/yr
Calculations: $94.00 \text{ lb/MMScf} * 3.587 \text{ MMScf/yr} * 0.0005 \text{ ton/lb} = 0.17 \text{ ton/yr}$

VOC Emissions

Emission Factor: 5.50 lb/MMScf (AP-42, 1.4-2, 7/98)
Fuel Consumption: 3.587 MMScf/yr
Calculations: $5.50 \text{ lb/MMScf} * 3.587 \text{ MMScf/yr} * 0.0005 \text{ ton/lb} = 0.01 \text{ ton/yr}$

CO Emissions

Emission Factor: 40.00 lb/MMScf (AP-42, 1.4-1, 7/98)
Fuel Consumption: 3.587 MMscf/yr
Calculations: $40.00 \text{ lb/MMScf} * 3.587 \text{ MMscf/yr} * 0.0005 \text{ ton/lb} = 0.07 \text{ ton/yr}$

SO_x Emissions

Emission Factor: 0.60 lb/MMScf (AP-42, 1.4-2, 7/98)
Fuel Consumption: 3.587 MMScf/yr
Calculations: $0.60 \text{ lb/MMScf} * 3.587 \text{ MMScf/yr} * 0.0005 \text{ ton/lb} = 0.00 \text{ ton/yr}$

Dehydrator Reboiler (PK-102) 350,000 Btu/hr (Information from company)

Fuel Consumption: $350,000 \text{ Btu/hr} * 0.0012 \text{ Scf/Btu} * 8760 \text{ hr/yr} = 3.5872 \text{ MMScf/yr}$

PM₁₀ Emissions

Emission Factor: 7.60 lb/MMScf (AP-42, 1.4-2, 7/98)
Fuel Consumption: 3.587 MMScf/yr
Calculations: $7.60 \text{ lb/MMScf} * 3.587 \text{ MMScf/yr} * 0.0005 \text{ ton/lb} = 0.01 \text{ ton/yr}$

NO_x Emissions

Emission Factor: 94.00 lb/MMScf (AP-42, 1.4-1, 7/98)
Fuel Consumption: 3.587 MMScf/yr
Calculations: $94.00 \text{ lb/MMScf} * 3.587 \text{ MMScf/yr} * 0.0005 \text{ ton/lb} = 0.17 \text{ ton/yr}$

VOC Emissions

Emission Factor: 5.50 lb/MMScf (AP-42, 1.4-2, 7/98)
Fuel Consumption: 3.587 MMScf/yr
Calculations: $5.50 \text{ lb/MMScf} * 3.587 \text{ MMScf/yr} * 0.0005 \text{ ton/lb} = 0.01 \text{ ton/yr}$

CO Emissions

Emission Factor: 40.00 lb/MMScf (AP-42, 1.4-1, 7/98)
Fuel Consumption: 3.587 MMscf/yr
Calculations: $40.00 \text{ lb/MMScf} * 3.587 \text{ MMscf/yr} * 0.0005 \text{ ton/lb} = 0.07 \text{ ton/yr}$

SO_x Emissions

Emission Factor: 0.60 lb/MMScf (AP-42, 1.4-2, 7/98)
Fuel Consumption: 3.587 MMScf/yr
Calculations: $0.60 \text{ lb/MMScf} * 3.587 \text{ MMScf/yr} * 0.0005 \text{ ton/lb} = 0.00 \text{ ton/yr}$

Space Heating Boiler (PK-60)**350000 Btu/hr**

(Information from company)

Fuel Consumption: $350,000 \text{ Btu/hr} * 0.0012 \text{ Scf/Btu} * 8760 \text{ hr/yr} = 3.5872 \text{ MMScf/yr}$ **PM₁₀ Emissions**

Emission Factor: 7.60 lb/MMScf (AP-42, 1.4-2, 7/98)
Fuel Consumption: 3.587 MMScf/yr
Calculations: $7.60 \text{ lb/MMScf} * 3.587 \text{ MMScf/yr} * 0.0005 \text{ ton/lb} = 0.01 \text{ ton/yr}$

NO_x Emissions

Emission Factor: 94.00 lb/MMScf (AP-42, 1.4-1, 7/98)
Fuel Consumption: 3.587 MMScf/yr
Calculations: $94.00 \text{ lb/MMScf} * 3.587 \text{ MMScf/yr} * 0.0005 \text{ ton/lb} = 0.17 \text{ ton/yr}$

VOC Emissions

Emission Factor: 5.50 lb/MMScf (AP-42, 1.4-2, 7/98)
Fuel Consumption: 3.587 MMScf/yr
Calculations: $5.50 \text{ lb/MMScf} * 3.587 \text{ MMScf/yr} * 0.0005 \text{ ton/lb} = 0.01 \text{ ton/yr}$

CO Emissions

Emission Factor: 40.00 lb/MMScf (AP-42, 1.4-1, 7/98)
Fuel Consumption: 3.587 MMscf/yr
Calculations: $40.00 \text{ lb/MMScf} * 3.587 \text{ MMscf/yr} * 0.0005 \text{ ton/lb} = 0.07 \text{ ton/yr}$

SO_x Emissions

Emission Factor: 0.60 lb/MMScf (AP-42, 1.4-2, 7/98)
Fuel Consumption: 3.587 MMScf/yr
Calculations: $0.60 \text{ lb/MMScf} * 3.587 \text{ MMScf/yr} * 0.0005 \text{ ton/lb} = 0.00 \text{ ton/yr}$

Emergency Electrical Generator (PK-70)

Brake Horsepower: 126 hp @ 1800 rpm

Hours of operation: 2000 hr/yr

PM₁₀ Emissions

Emission Factor: 0.0022 lb/bhp-hr (AP-42, 3.3-1, 10/96)
Calculations: $0.0022 \text{ lb/bhp-hr} * 126 \text{ hp} = 0.277 \text{ lb/hr}$
 $0.277 \text{ lb/hr} * 2000 \text{ hr/yr} * 0.0005 \text{ ton/lb} = 0.28 \text{ ton/yr}$

NO_x Emissions

Emission factor: 13.95 gram/bhp-hr (BACT Determination)
Calculations: $13.95 \text{ gram/bhp-hr} * 126 \text{ bhp} * 0.002205 \text{ lb/gram} = 3.88 \text{ lb/hr}$
 $3.88 \text{ lb/hr} * 2000 \text{ hr/yr} * 0.0005 \text{ ton/lb} = 3.88 \text{ ton/yr}$

VOC Emissions

Emission factor: 0.16 gram/bhp-hr (BACT Determination)
Calculations: $0.16 \text{ gram/bhp-hr} * 126 \text{ bhp} * 0.002205 \text{ lb/gram} = 0.04 \text{ lb/hr}$
 $0.04 \text{ lb/hr} * 2000 \text{ hr/yr} * 0.0005 \text{ ton/lb} = 0.04 \text{ ton/yr}$

CO Emissions

Emission factor: 0.75 gram/bhp-hr (BACT Determination)
Calculations: $0.75 \text{ gram/bhp-hr} * 126 \text{ bhp} * 0.002205 \text{ lb/gram} = 0.21 \text{ lb/hr}$
 $0.21 \text{ lb/hr} * 2000 \text{ hr/yr} * 0.0005 \text{ ton/lb} = 0.21 \text{ ton/yr}$

SO_x Emissions

Emission Factor: 0.00205 lb/bhp-hr (AP-42, 3.3-1, 10/96)
Calculations: $0.00205 \text{ lb/bhp-hr} * 126 \text{ hp} = 0.258 \text{ lb/hr}$
 $0.258 \text{ lb/hr} * 2000 \text{ hr/yr} * 0.0005 \text{ ton/lb} = 0.26 \text{ ton/yr}$

V. Existing Air Quality

EnCana's Bowdoin Compressor Station is located in the SW¹/₄ of the SE¹/₄ of Section 35, Township 35 North, Range 31 East, in Phillips County, Montana. Phillips County is unclassifiable/attainment for the National Ambient Air Quality Standards (NAAQS) for all criteria pollutants.

VI. Ambient Air Impact Analysis

The Department previously conducted ambient air quality modeling (SCREEN 3) for the Bowdoin Compressor Station (Permit #2922-00). The results of the SCREEN 3 model showed a maximum 1-hr NO_x ambient concentration of 1347 µg/m³. Adding in the 1-hour background concentration of 75 µg/m³ resulted in a predicted ambient concentration of 1422 µg/m³, which is greater than the Montana NO_x 1-hr standard of 564 µg/m³. As a result of the modeling, the Department required the stack heights of the units at the facility to be raised to 24 feet above ground level. Using stack heights of 24 feet above ground level, the model estimated a maximum 1-hr ambient concentration of 350.6 µg/m³. Adding in the 1-hour background concentration of 75 µg/m³ resulted in a predicted ambient concentration of 425.6 µg/m³, which is below the Montana NO_x 1-hr standard of 564 µg/m³.

Because permit action #2922-04 only increased facility NO_x emissions by 11.68 ton/yr above the NO_x emissions used in the model (75.08 ton/yr), because the model results were well below the Montana Ambient Air Quality Standards, and due to the fact that the SCREEN 3 model is a very conservative model, the Department determined that the SCREEN 3 modeling that was conducted for Permit #2922-00 still demonstrates that the Bowdoin compressor station will not cause or contribute to a violation of any ambient standard. The current permit action will not affect the modeling that was completed. EnCana is capable of continuing to operate in compliance with all applicable rules and regulations that apply to the facility.

VII. Taking or Damaging Implication Analysis

As required by 2-10-101 through 105, MCA, the Department conducted a private property taking and damaging assessment and determined there are no taking or damaging implications.

VIII. Environmental Assessment

An environmental assessment was not required for this permitting action because it is considered an administrative action.

Analysis Prepared by: Chris Ames
Date: October 21, 2003